0.6mm nozzle petg motorhouder en grondplaat (nope)

Layer 0.3mm, 3 walls, infill 40% cubic, print temp 240, build plate temp 60, retraction distance 4, retraction speed 40mm/s, print speed 40mm/s, travel speed 150mm/s, init layer speed 15mm/s, slower layers 2, fan speed 50%, regular speed at layer 3, adhesion skirt

0.4mm nozzle petg motorhouder en grondplaat zusterstape glasplaat (trekt krom, warping)

Layer 0.2mm, init layer height 0.3mm, line width 0.4mm, wall thickness 0.8mm, 2 walls, infill 40% grid, print temp 235, build plate temp 60, retraction distance 10, retraction speed 40mm/s, print speed 40mm/s, travel speed 150mm/s, init layer speed 40mm/s, slower layers 2, fan speed 50%, regular speed at layer 3, adhesion skirt

0.4mm nozzle petg motorhouder en grondplaat schilderstape glasplaat (gelukt)

Layer 0.2mm, init layer height 0.3mm, line width 0.4mm, wall thickness 0.8mm, 3 walls, infill 40% grid, print temp 235, build plate temp 60, buil plate init temp 70, retraction distance 10, retraction speed 40mm/s, print speed 40mm/s, travel speed 150mm/s, init layer speed 40mm/s, slower layers 2, fan speed 50%, regular speed at layer 2, adhesion brim

0.4mm nozzle petg eindschakelaarsbord bovendeel v5 + Grondplaat 4mm schilderstape glasplaat

Layer 0.3mm, init layer height 0.3mm, line width 0.4mm, wall thickness 0.8mm, 3 walls, top thickness 2.4mm, infill 30% zig zag, print temp 235, build plate temp 60, buil plate init temp 70, retraction distance 10, retraction speed 40mm/s, print speed 40mm/s, travel speed 150mm/s, init layer speed 25mm/s, slower layers 2, fan speed 50%, regular speed at layer 2, adhesion brim